Figure 1

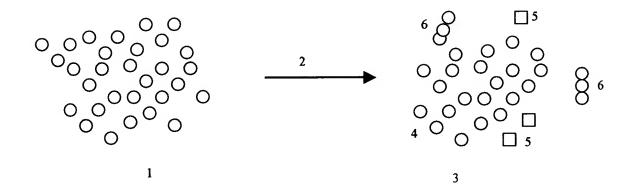


Figure 2:

Functional vs Immunological stability

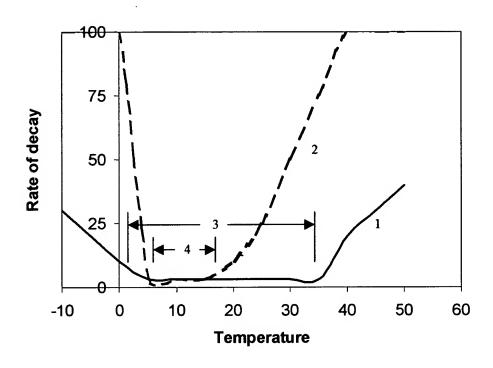


Figure 3

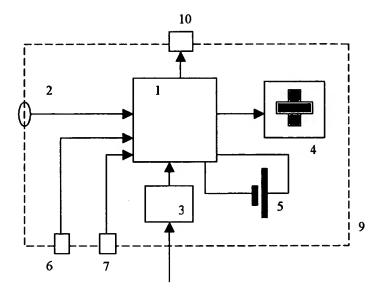


Figure 4

EPO Lifetime (hours)

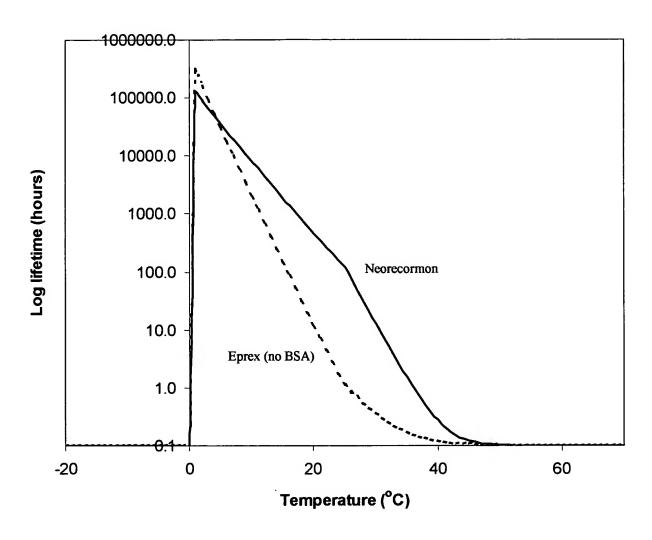


Figure 5

P(temp) stability points vs. temperature

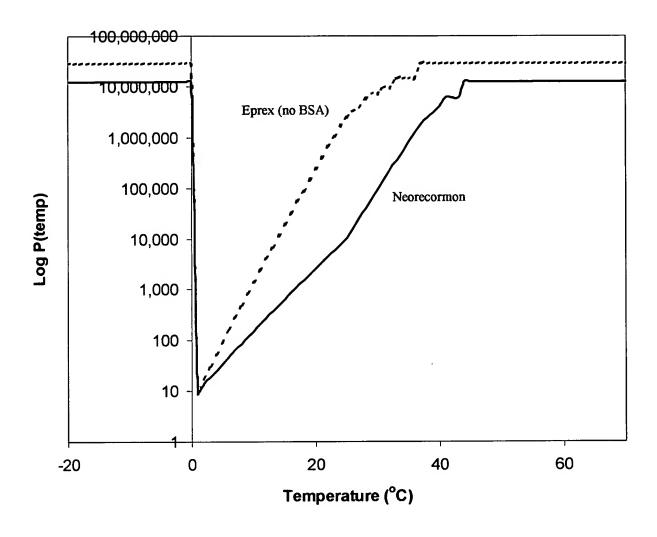


Figure 6

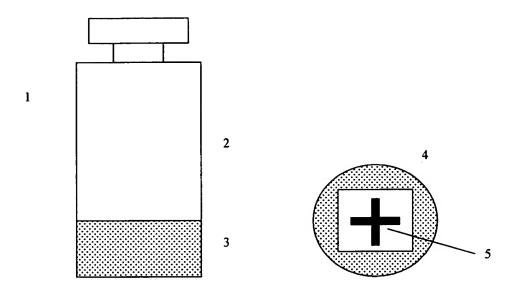


Figure 7

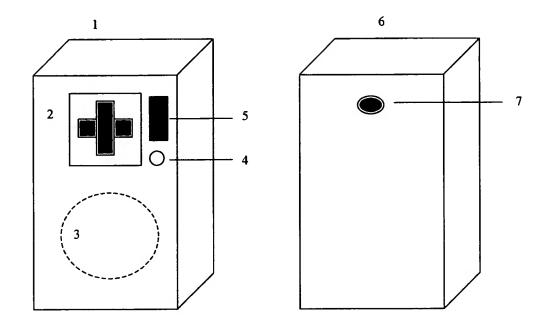


Figure 8

